

Reaction to fire testing of different types of impregnated wood with white primer Floor Radiant Panel test according to EN ISO 9239-1:2010

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Sponsor	Nederlandse Branchevereniging voor de Timmerindustrie Sectie Trappen Westeinde 10 1334 BK ALMERE THE NETHERLANDS
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1. PRODUCT IDENTIFICATION

Different types of impregnated wood with white primer, further referred to as ‘the product’.

2. ABSTRACT

Determination of the reaction to fire properties of the product, when exposed to the thermal attack by a **Radiant Panel** according to EN ISO 9239-1, with the objective to obtain the reaction to fire classification according to EN 13501-1.

3. DETAILS OF THE PRODUCT TESTED

3.1 INTENDED APPLICATION

The product will be used as the horizontal part of a staircase construction.

3.2 MANUFACTURER/IMPORTER

Nederlandse Branchevereniging voor de Timmerindustrie
Sectie Trappen
Westeinde 10
1334 BK ALMERE
THE NETHERLANDS

3.3 PRODUCT DESCRIPTION

According to the sponsor the product is composed of spruce wood (*Picea abies*).

The tested panels are:

- 37.6 ± 0.4 mm and have a density from 400 kg/m^3 to 500 kg/m^3 ;
- impregnated with Holzprof Fire Retardant Wood protection by immersing it two times during 30 seconds; the impregnating agent yield is within the range of $112 - 146 \text{ g/m}^2$;
- coated with Magma Industries, Fire Sheen 101 with a usage of $306 - 356 \text{ g/m}^2$.

Impregnation was carried out with control from certification body SKH. The treatment report, Ref. 22/2851 BH/sg is kept on file by Efectis.

The wood types stated hereafter have been treated and coated the same way as the spruce wood.

Oak wood (*Quercus robur*)

Surface density (average) 26.5 kg/m^2

Impregnation usage $\text{From } 98 \text{ g/m}^2 \text{ to } 131 \text{ g/m}^2$

Beech wood (*Fagus sylvatica*)

Surface density (as stated by the sponsor) $\text{From } 25.9 \text{ kg/m}^2 \text{ to } 28.2 \text{ kg/m}^2$

Impregnation usage $\text{From } 340 \text{ g/m}^2 \text{ to } 416 \text{ g/m}^2$

Sapeli (Mahogany) wood (*Entandrophragma cylindricum*)

Surface density (average) 25.2 kg/m^2

Impregnation usage $\text{From } 85 \text{ g/m}^2 \text{ to } 111 \text{ g/m}^2$

4. DETAILS OF THE EXAMINATION

4.1 SAMPLE

Sampling procedure	The specimens were prepared and submitted by the sponsor.
Age	At the time of receipt: no information received.
Date of receipt	March 23 rd 2022

4.2 SPECIMEN PREPARATION

Preparation	The specimens were prepared by Efectis Nederland
Substrate used	Not Applicable
Method of fixing	Loosely laid

4.3 CONDITIONING

Prior to the examinations, the specimens were conditioned until constant mass achieved at a temperature of (23 ± 2) °C and a relative humidity of (50 ± 5) % according to §4.1 of EN 13238.

4.4 METHOD OF EXAMINATION

Number of tests	A total of six Radiant Panel Flooring tests were carried out, all in accordance with EN ISO 9239-1.
Deviations from the test method	None
Assessment	<p>One test has been performed on each wood type (spruce, oak, beech, Sapeli (Mahogany)) before deciding to perform the full series on the impregnated spruce wood panels and the impregnated spruce wood panels according to the Harmonised product standard mentioned above.</p> <p>The test results on all these wood panels (impregnate with the same technology) are all very comparable.</p>

4.5 EXAMINATION

Date of examination	May 19 th , 25 th and June 15 th 2022
Location of examination	Efectis Nederland BV, Bleiswijk, The Netherlands
Performed by	LEG

The results are given in Table 1 of the Appendix: Results.

5. CONCLUSIONS

A formal classification is to be assessed in accordance with EN 13501-1, "Fire classification of construction products and building elements – Part 1: Classification using data from reaction to fire tests".

Graphs of (Critical) Heat Flux, Attenuation (smoke), Smoke density (smoke) are presented hereafter followed by a photograph of the samples tested.

Remarks:

The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.



G. van der Lee M.Sc.
Project leader Reaction to Fire



A.J. Lock
Manager Testing Reaction to Fire

APPENDIX: RESULTS

Table 1: Horizontal surface spread of flame, heat flux and light attenuation

Sample number	1	2	3	Classification parameter	4		5	
Orientation/Description	Impregnated spruce wood				Oak	Beech	Sapeli	
Spread of flame								
Distance	[mm]	Time [s]						
	60	145	582	744		733	749	738
	110							
	160							
	210							
	260							
	310							
	360							
	410							
	460							
	510							
	560							
	610							
	660							
	710							
	760							
	810							
860								
910								
Maximum spread of flame								
Distance	[mm]	60	60	40		40	30	50
Flameout	[s]	732	758	744		738	749	733
(Critical) Heat Flux(CHF)								
CHF	[kW/m²]	>=11	>=11	>=11	>=11	>=11	>=11	>=11
Heat flux (HF) after 10, 20, 30 minutes								
Time	[min]	HF [kW/m²]						
	10	>=11	>=11	>=11	>=11	>=11	>=11	>=11
	20	>=11	>=11	>=11	>=11	>=11	>=11	>=11
	30	>=11	>=11	>=11	>=11	>=11	>=11	>=11
Light attenuation (LA)								
Smoke density	[%·min]	5	15	24	15	60	27	35
Test end	[s]	1800	1800	1800		1800	1800	1800

Observations of physical behavior of the test specimen: The specimens continues to darken after flameout, until approx. 300 mm (see Picture).

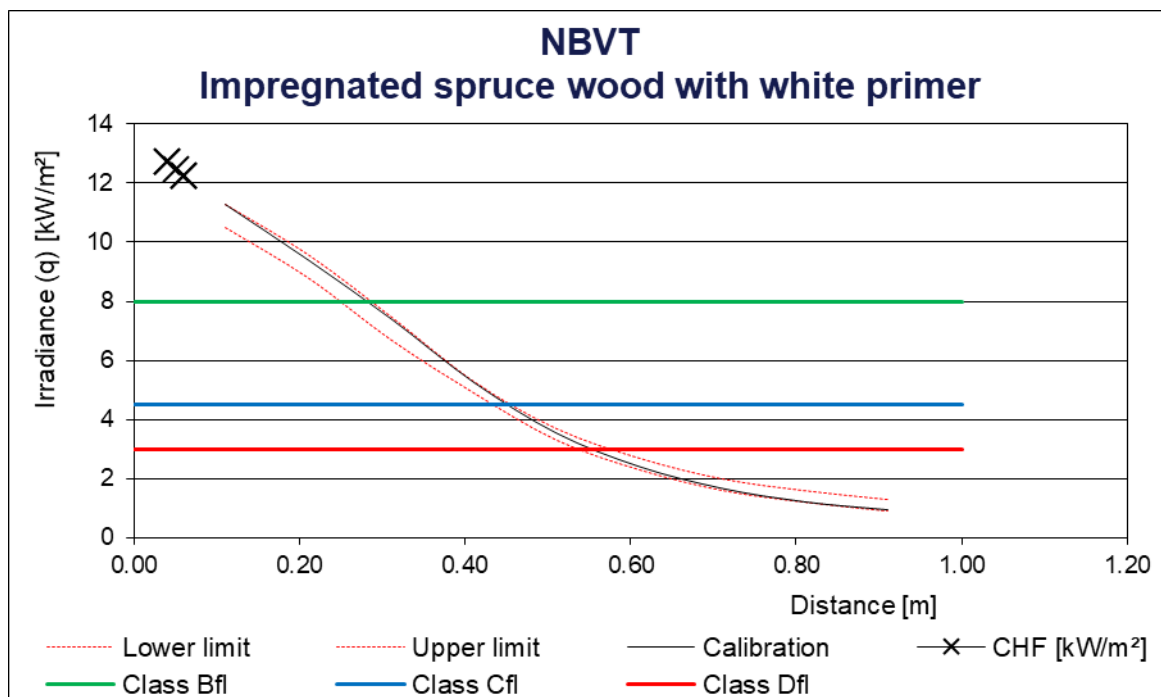
APPENDIX: GRAPHS

Graph 1: (Critical) Heat Flux, Radiant Panel Flooring Test

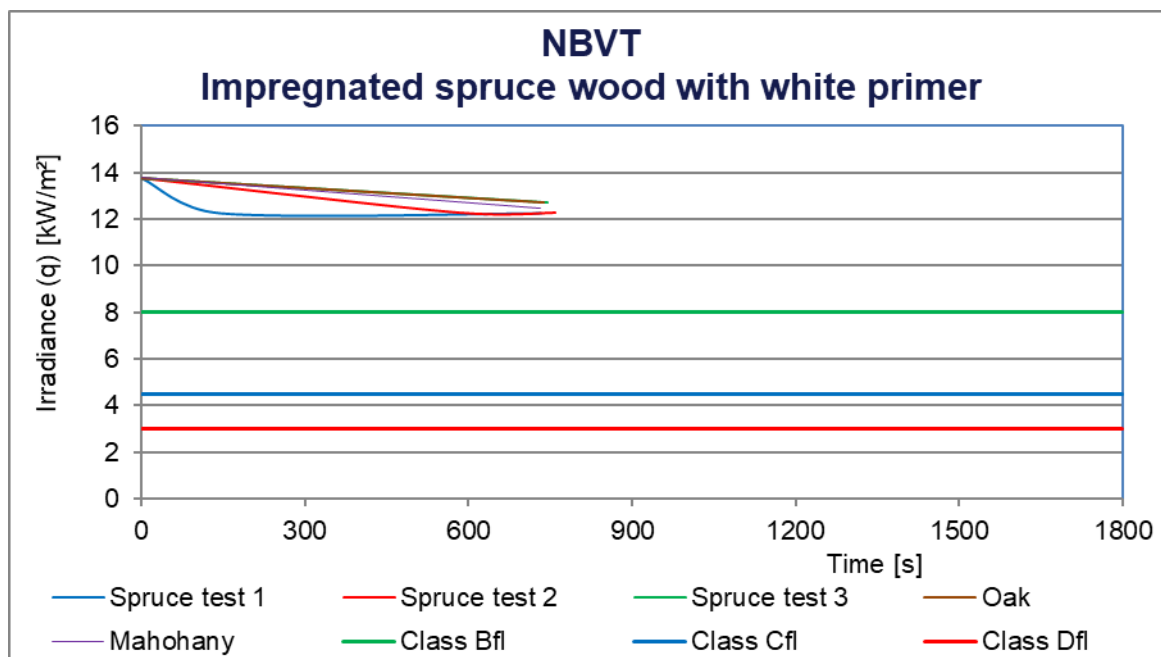
Graph 2: Flame spread vs time

Graph 3: Attenuation [%]

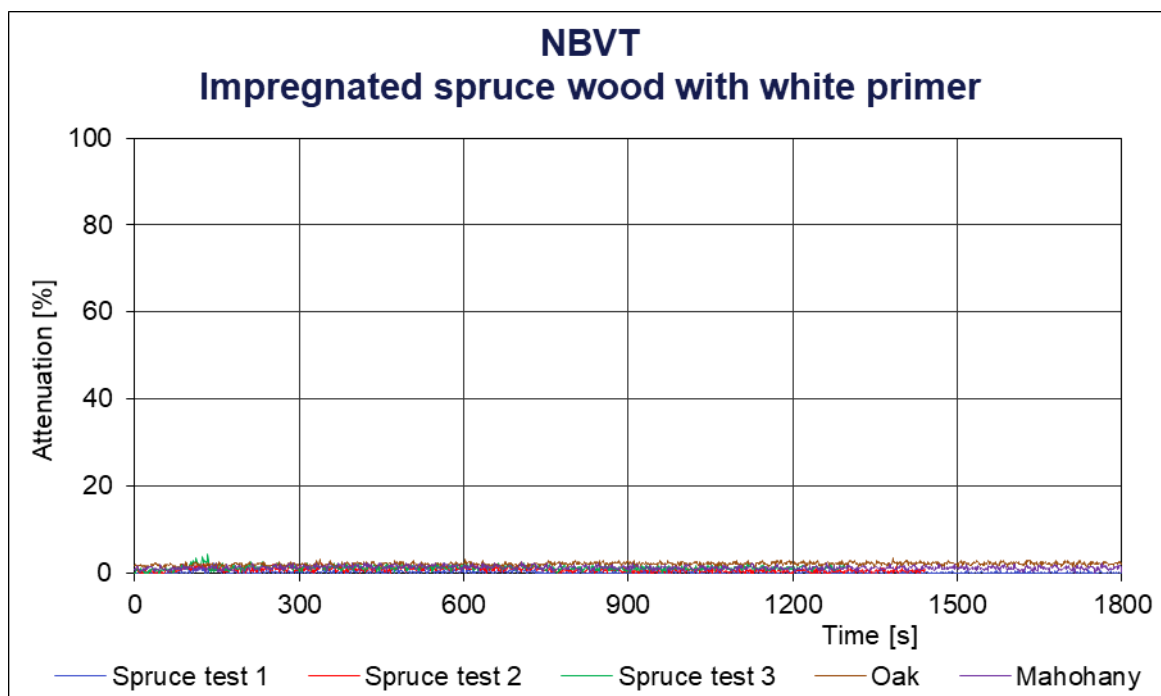
Graph 4: Smoke density [%.min]



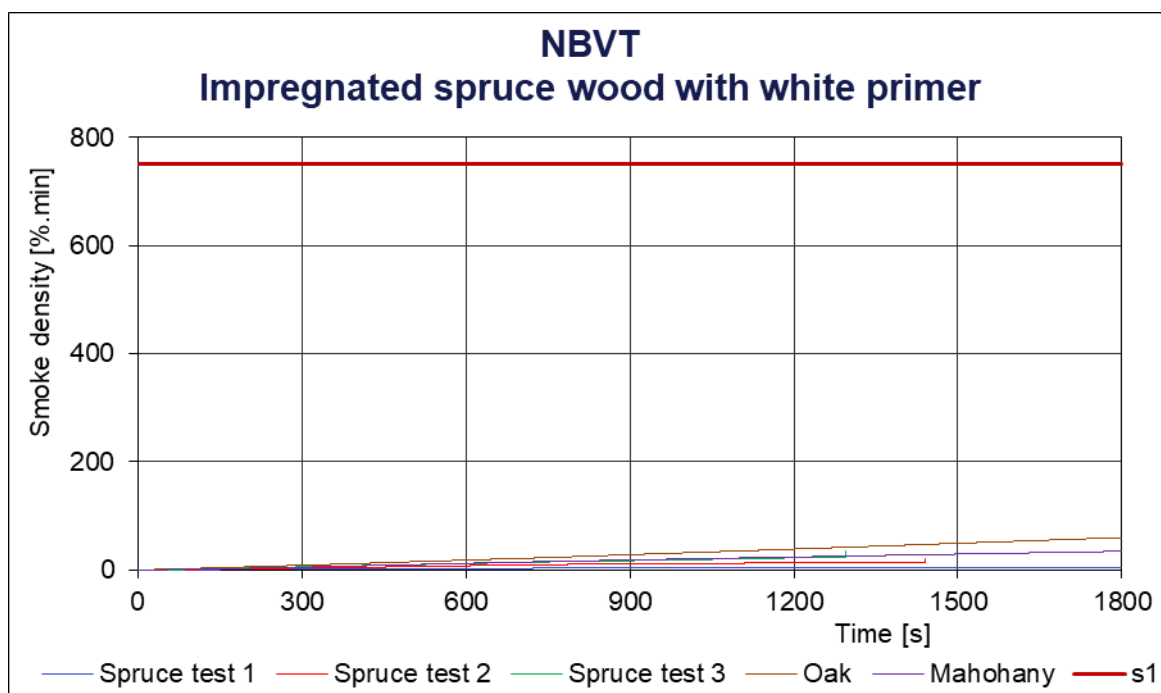
Graph 1: (Critical) Heat Flux, Radiant Panel Flooring Test



Graph 2: Flame spread vs time



Graph 3: Attenuation [%]



Graph 4: Smoke density [% .min]

APPENDIX: PHOTOGRAPH



Photograph 1: Specimens after testing